

5/14

DART AEROSPACE LTD	Work Order:	22736
Description: Basket Rib 04.05.06 04.05.06 CP	Part Number:	D3166-1
Dwg: D3166 Rev. A1	Qty:	10

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	KJ	05.03.17	10
2	LB	Cut 3/4" x 3/4" square tubing 60.00" long. Material: 304/316 SS tube 0.003" wall Batch <u>B12213</u> <u>o.o.s"</u>	DP	05/4/15	10
3	LB	Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB. and Folio FT004	DP	05/4/11	10
4	QC6	Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)	AM	05/04/12	10
5	LB	Identify and Stock LB Cell	DP	05/4/12	10
6	AC	Cost / part <u>12.47</u>	SAC	05.04.14	10
7	DC	Close W/O , <u>3.47</u> Inspect Level 21	KJ	05.04.15	10

Rev	Date	Change	Revised By	Approved
A	02.08.23	New issue	KJ RF	JL

RELEASED  
02/08/27 RF

D

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

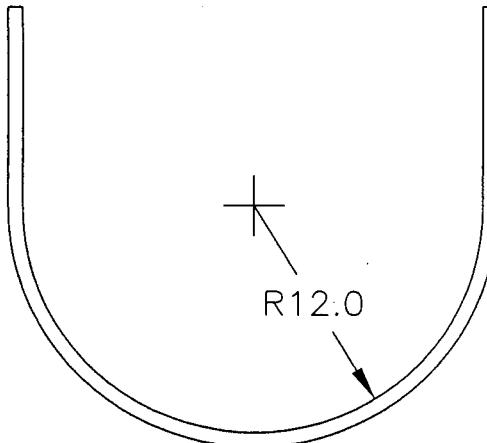
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



COPY ISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3166
DATE		REV. A SHEET 1 OF 1
02.07.10		SCALE NTS
A	02.07.10	TITLE BASKET HOOP
A1	04.04.08	38+/-1 was 36.0

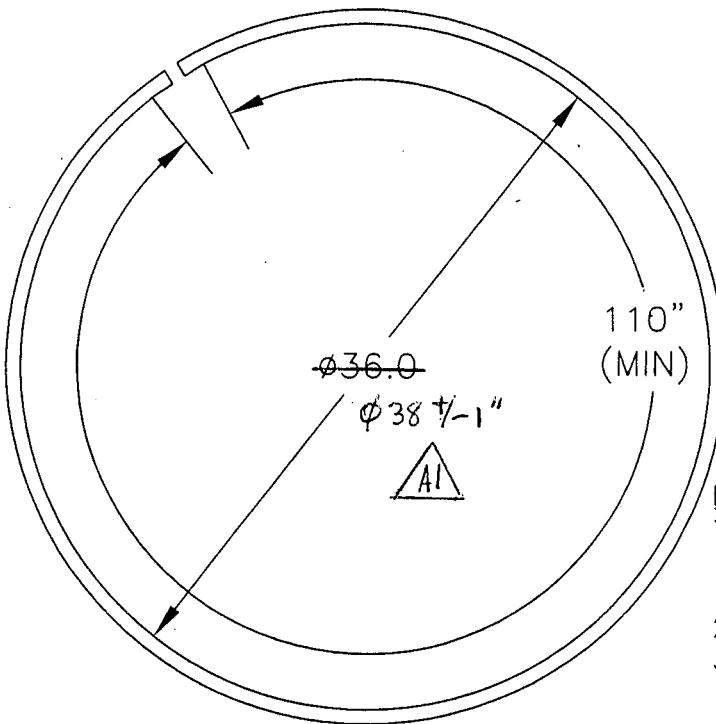
RELEASED  
02.08.06



10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 60.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED



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SUBJECT TO CHANGE  
WITHOUT NOTICE

WORK ORDER

NO. 22736

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 120.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Mar 16, 2005  
02:16 pm

Work Order No	:	0022736	Department Code:	
Project Name	:	D3166-1	Burden Flags	: NNNNNNNN
Project For	:	WK514	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D3166-1	Invoice Number	:
Description	:	Basket Hoop	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	10		
Amount Done	:	0	Order Entry No	:
Start Date	:	03-16-05	OE Value	: 0.00
Est Finish Date	:	04-10-05		
Act Finish Date	:		Est Mark Up	: 0.000%
Drawings Reqd	:	No	Actual Mark Up	: 0.000%
Ok for Approval	:			
Approval Rec'd	:		\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	: 0.00	0.00	0.00		
<hr/>					
Total Cost	: 0.00	0.00	0.00		
Mark up	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00